DUAL-HEATED PRESSURE REGULATOR















Max Inlet: 414 bar (6,000 psi)

Max Outlet: 35 bar (510 psi)

Cv 0.06



INTRODUCING THE XHR310...

The XHR310 is a diaphragm-sensed, dual-heated pressure regulator, designed to maintain sample liquids and gases in their vapour state.

Certified to ATEX directive 2014/34/EU, its two 100W heater cartridges are inserted in spiral machined sheaths, which agitate the media to help with the heat transfer and analysis process. Alternatively, the steam-heated option replaces the heater cartridges with steam tubes.

The propriety PCB is easy to wire and incorporates a potentiometer to adjust the heater temperature setting, and independent channel isolation switches for liquid sampling.

In addition, its electrical enclosure meets the requirements of IP66.

ATEX MARKING

The marking on the equipment includes:

Ex II 2 G T3

Ex db IIC T3

 $Ta = -40^{\circ}C \text{ to } +60^{\circ}C$

STANDARD MATERIALS OF CONSTRUCTION

PART	MATERIALS
Rady and Rannat	AISI 316/316L Stainless Steel
Body and Bonnet	(UNS S31600/S31603)
Main Valve Pin	AISI 316/316L Stainless Steel
Main valve Pin	(UNS S31600/S31603)
Soft Seat	PEEK™
Valve Spring	Inconel® X750
Diaphragm	Inconel® X750
O-Rings	FKM/FPM
Electric Enclosure	Feraloy Iron Alloy

SPECIFICATION

Max. Rated Inlet Pressure	414 bar (6,000 psi)
Outlet Ranges	Up to 35 bar (510 psi)
Design Proof Pressure	150% max. working pressure
Seat Leakage	In accordance with ANSI/FCI 70-3
Weight	4.6kg (10.1lbs)

FEATURES AND BENEFITS

2 X 100W HEATER CARTRIDGES

> Efficient heaters to maintain sample gases in their vapour state.

ATEX / IECEX CERTIFIED

> Certified for use in category 2 zone 1 hazardous areas.

INCONEL® X750 DIAPHRAGM

> For ultimate strength and reliability on clean or corrosive applications.

OPTIONAL ENTRY POINTS FOR CABLE SUPPLY

> Power cable supply from left, right or bottom side to suit installation requirements.

NOTE: Product availability and specifications contained herein are subject to change without notice. Consult local distributor or factory for potential revisions and/or service related issues. Pressure Tech Ltd support with product selection recommendations only - it is the users responsibility to ensure the product is suitable for their specific application requirements





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DUAL-HEATED PRESSURE REGULATOR



• Gas • Liquid

Diaphragm

Piston



Non-Venting

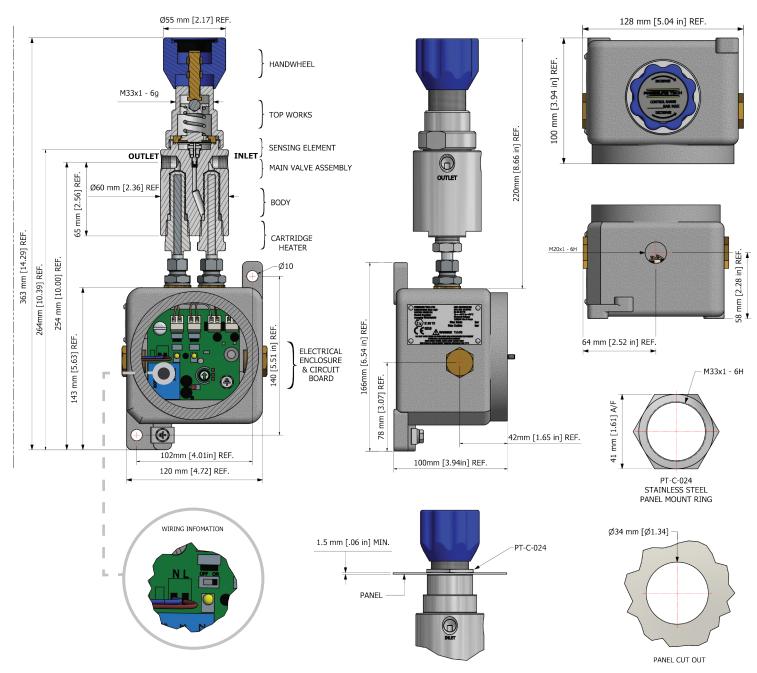
Max Inlet: 414 bar (6,000 psi)

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DRAWINGS AND INSTALLATION DIMENSIONS

Dimensions shown for 1/4" NPT option - please contact the office for additional connection options.



Note:

All gauge ports are 1/4" NPT as standard.

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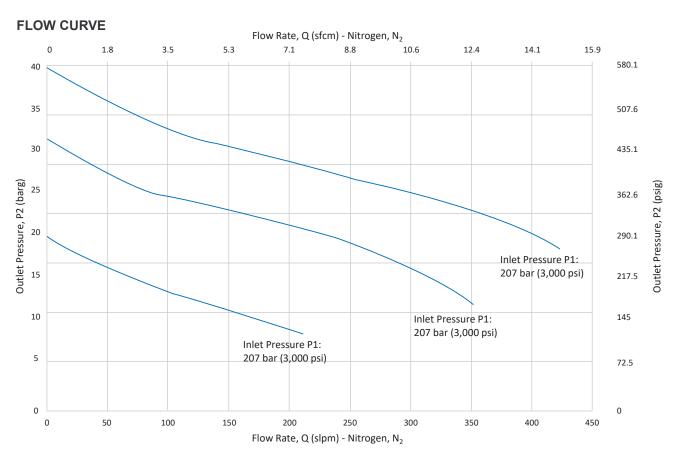
Self-Venting

Non-Venting

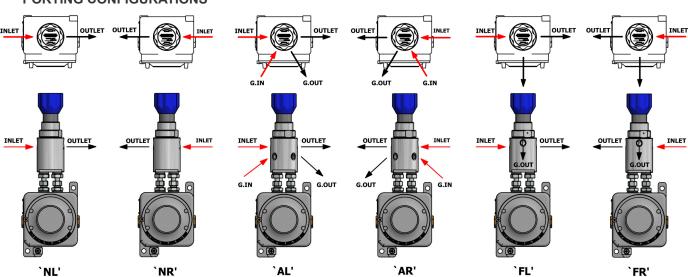
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PORTING CONFIGURATIONS



Notes:

'AL' and 'AR': Gauge ports are not in the same axis as inlet and outlet ports Additional porting configurations are available - please contact the office for further information

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● Gas ● Liquid

DiaphragmPiston



Non-Venting

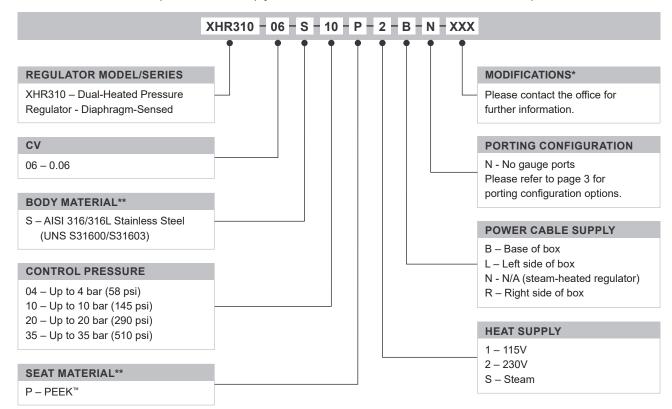
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ORDERING INFORMATION

To build a Pressure Tech part number, simply combine the characters identified below in sequence:



	PART NUMBER	DESCRIPTION
Service Kit	SRK-LF310-06-U-P-M2-V	PEEK™ seat and FKM/FPM seals
Panel Mounting Ring	PT-C-024	-

TRADEMARKS: PEEK™ is a trademark of Victrex PLC

Inconel® is a registered trademark of Inco Alloys International

- * Where applicable
- ** Other materials may be available please contact the office

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